Please amend the claims as following:

- 1.(currently amended) A circular tubular heat pipe having a sealed structure closing a distal opening thereof, wherein an improvement of the sealed structure comprises:
- a <u>pressed recess outside</u> concave wall portion formed <u>a pressed recess portion</u> on <u>one-side of</u> a <u>low</u> region of the heat pipe adjacent to the distal opening, <u>wherein an inside wall of the pressed recess portion near the distal opening is overlapped and close-contacted together due to the press; a pressed recess portion formed on the concave wall portion</u>
- adjacent to the distal opening, the heat pipe being formed to have a overlapping wall at the pressed recess portion;
- a volume reduced portion formed <u>inside of the heat pipe within</u> on the pressed recess portion adjacent to the distal opening; and
- a sealed welding portion formed on the volume reduced portion at the distal opening, thereby reducing an area of the sealed welding portion, wherein the cross-section of the overlapping wall formed a unsymmetrical curled closed
- <u>loop</u>.

 2. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is a semi-circle in cross section.
- 3. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is an arc shape in cross section.
- 4. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is a V-shaped in cross section.
- 5. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is an ellipse in cross section.
- 6. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is a pair of symmetric flat walls in cross section.
- 7. (cancelled)The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is a curled shape in cross section.
- 8. (original) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is further welded.
- 9. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is spot welded.
- 10. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is ultrasonically belded.